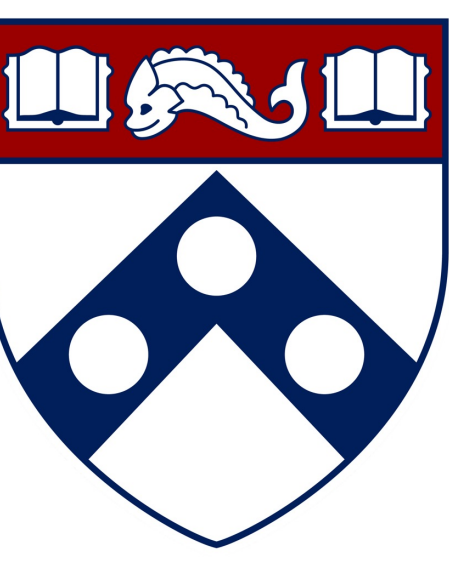




# Enhancing Transduction Efficiency of Chimeric Antigen Receptor T Cells With RetroNectin and Poloxamer 407

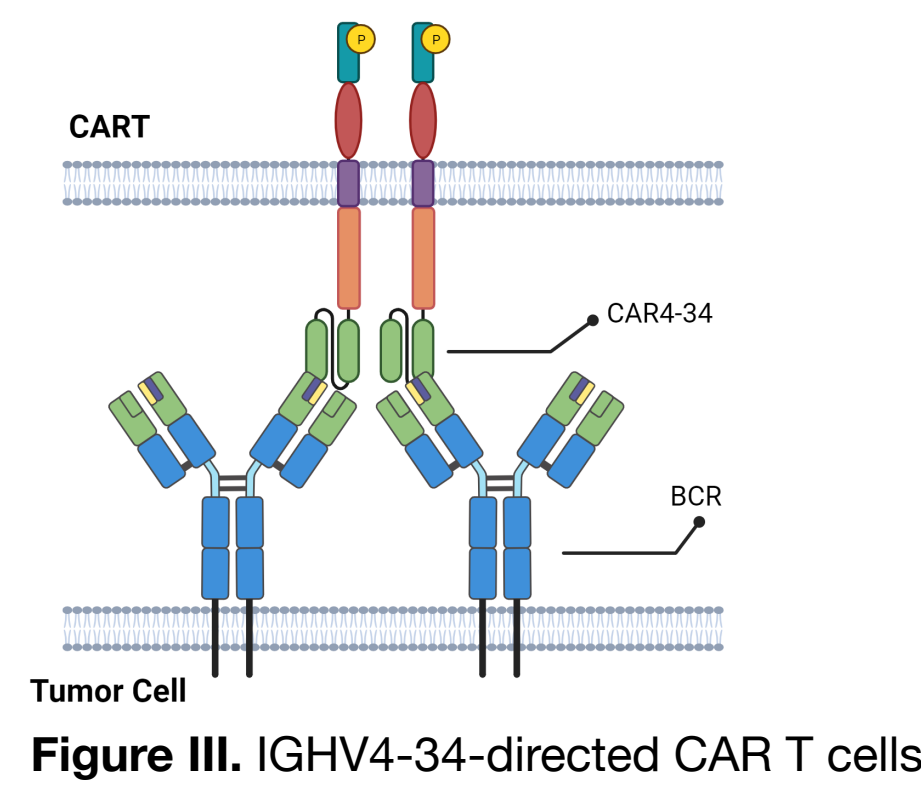
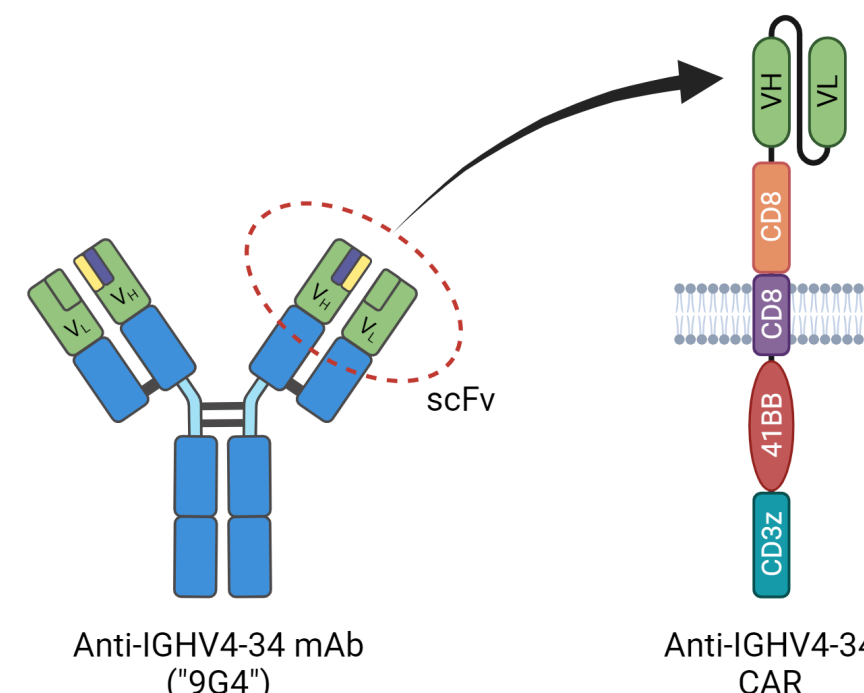
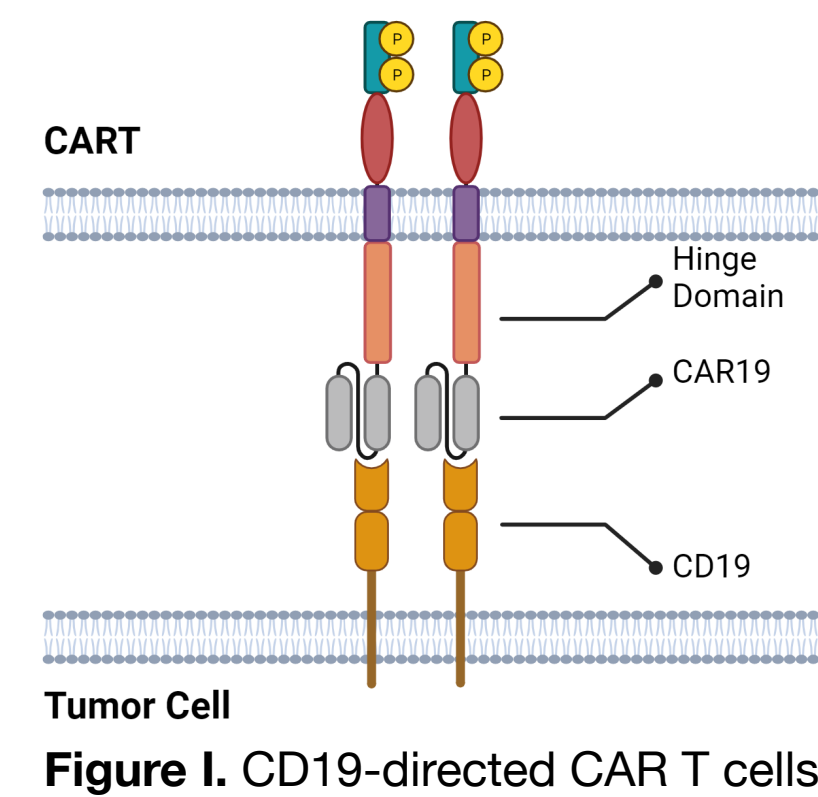


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## Introduction

- Chimeric antigen receptor (CAR) T cell therapy targeting B-lymphocyte antigen CD19 (CART19) has been effective in treating leukemias and lymphomas. However, many patients experience resistance or relapse to CART19 (**Figure I**).<sup>1</sup>
- One alternative is targeting B cell receptors on malignant B cells which share the same immunoglobulin heavy chain variable region (IGHV). Particularly, anti-IGHV4-34 CAR T cells (**Figure II, III**) have shown increased specificity in targeting diffuse large B cell lymphomas (DLBCL).
- In fact, anti-IGHV4-34 CAR T cells (CART4-34) have shown the ability to target IGHV4-34+ tumor cells while sparing healthy B cells, while CART19 target both malignant and healthy B cells.<sup>2</sup>

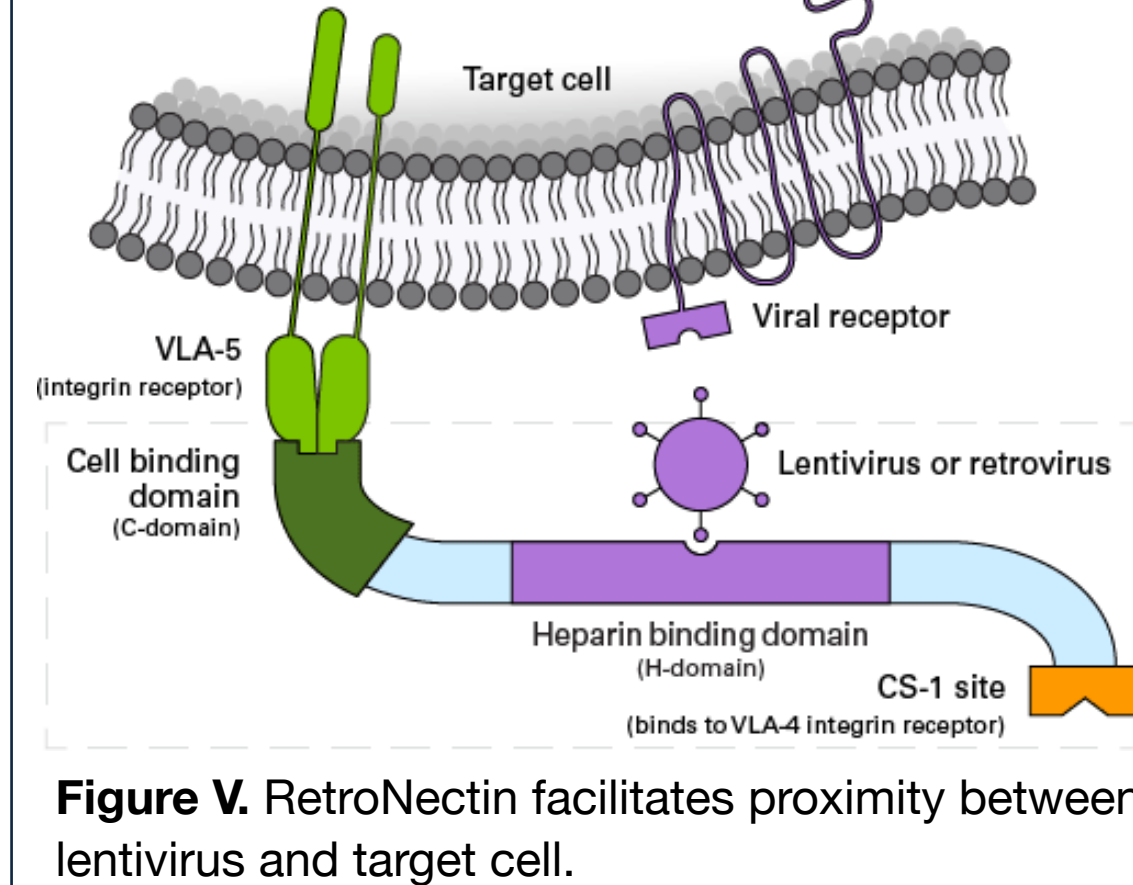
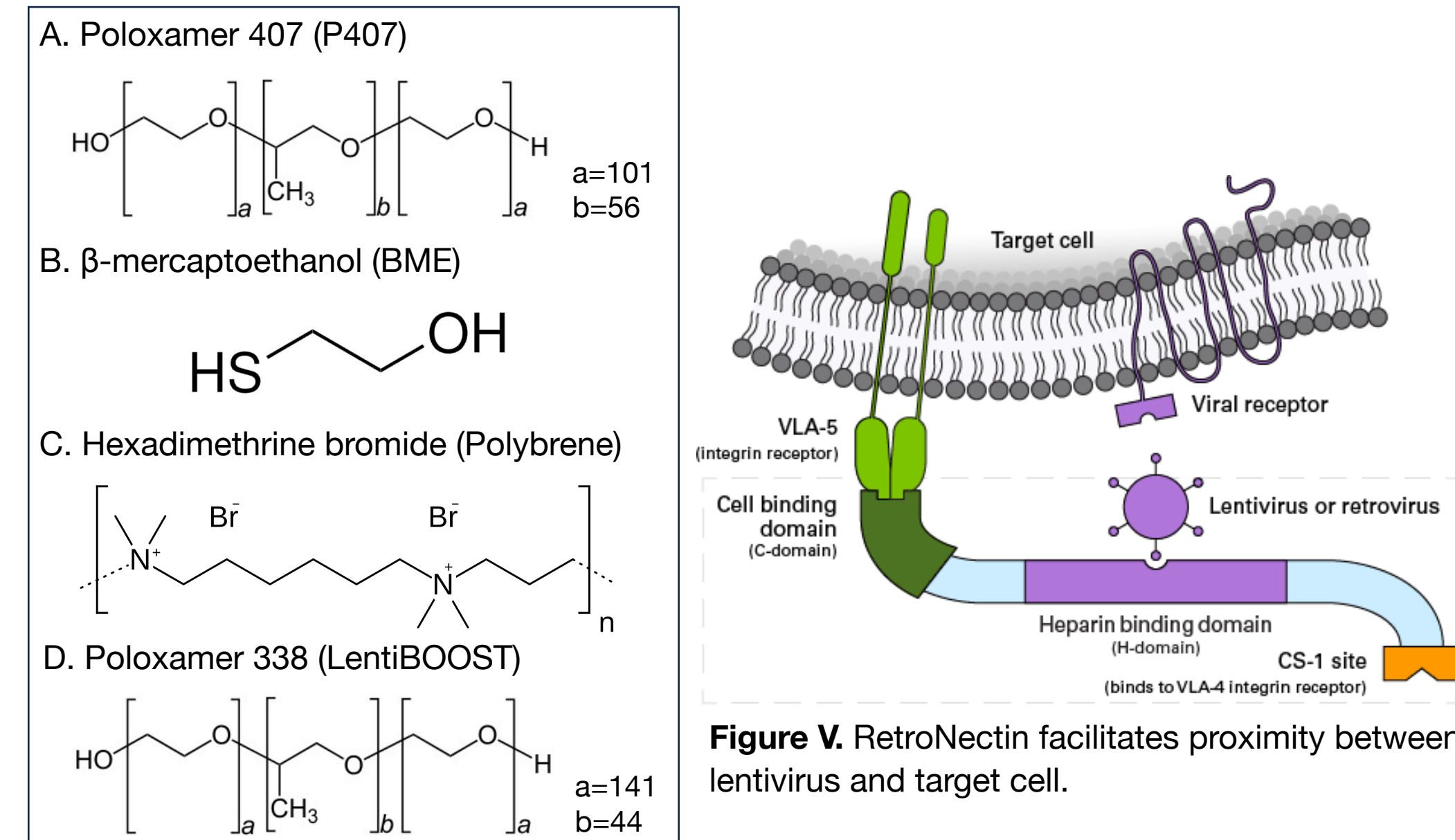


- Yet, achieving high transduction efficiency when manufacturing these CAR T cells remains challenging. Therefore, this project investigates different methods for developing and expanding CART4-34 cells.

## Methods

- To investigate transduction efficiency, different commercially available reagents were used. CART4-34 was manufactured using various transduction efficiency boosters (**Figure IV**) and RetroNectin, which facilitates proximity between virus and target cell (**Figure V**). Finally, transduction efficiency was measured using flow cytometry.
- Lentiviral transduction of the CAR4-34 construct (**Figure II**) was carried out for each booster with or without RetroNectin. The construct contained a truncated EGFR reporter gene, so transduction efficiency was detected using flow cytometry after staining with an anti-EGFR antibody.
- After flow cytometry analysis, the conditions yielding the highest EGFR positivity were selected and CART4-34 expansions were maintained for up to 16 days to observe cell growth and EGFR positivity.

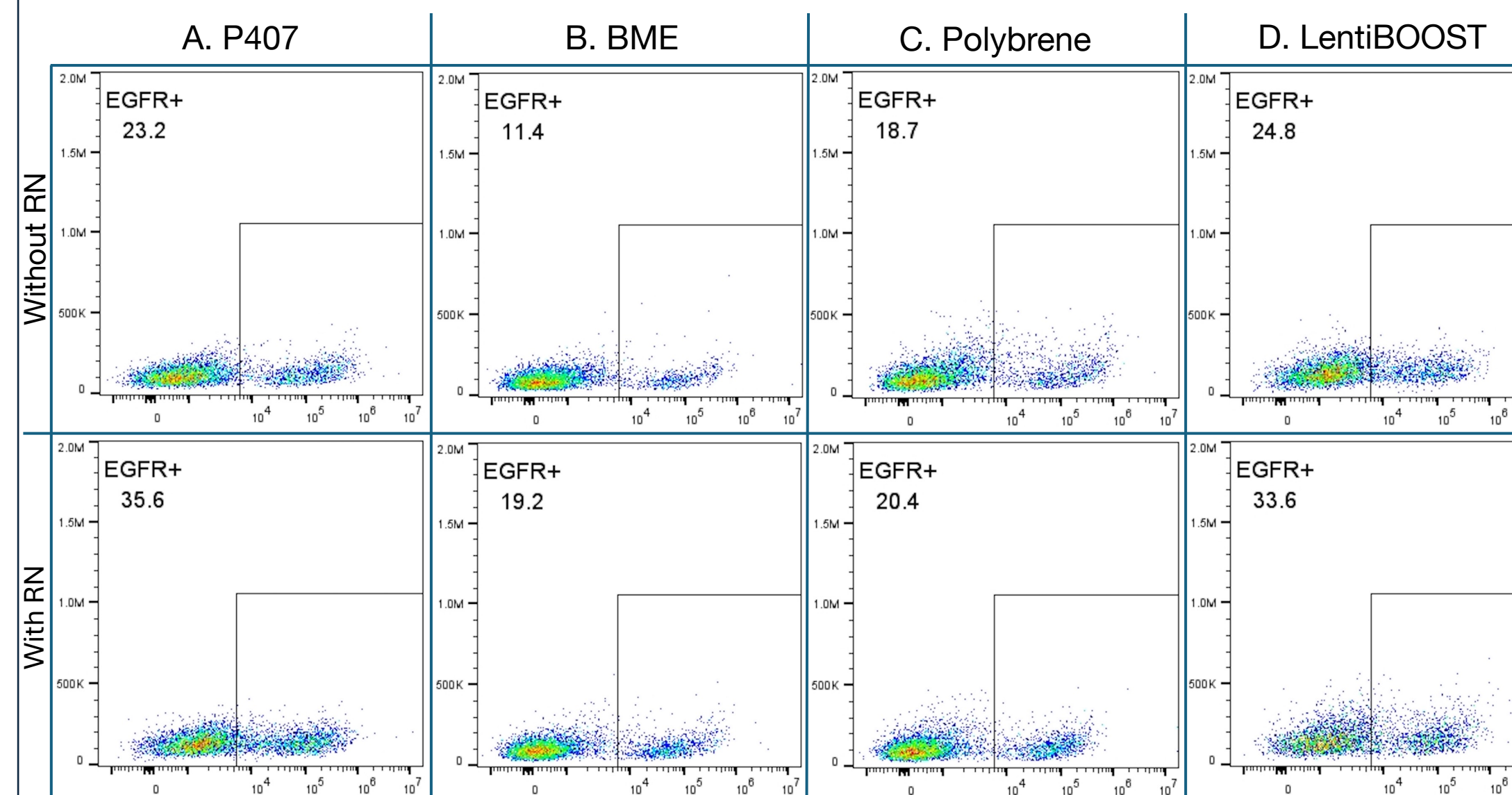
## Experimental Design



- Figure IV.** Transduction efficiency boosters.
- CART4-34 was manufactured using each transduction efficiency booster, once with RetroNectin (RN) and once without. Therefore, a total of eight transductions were analyzed for EGFR positivity (**Figure VI**).

## Results: Transduction Efficiency Improvements

### I. RetroNectin and P407 Improve Transduction Efficiency

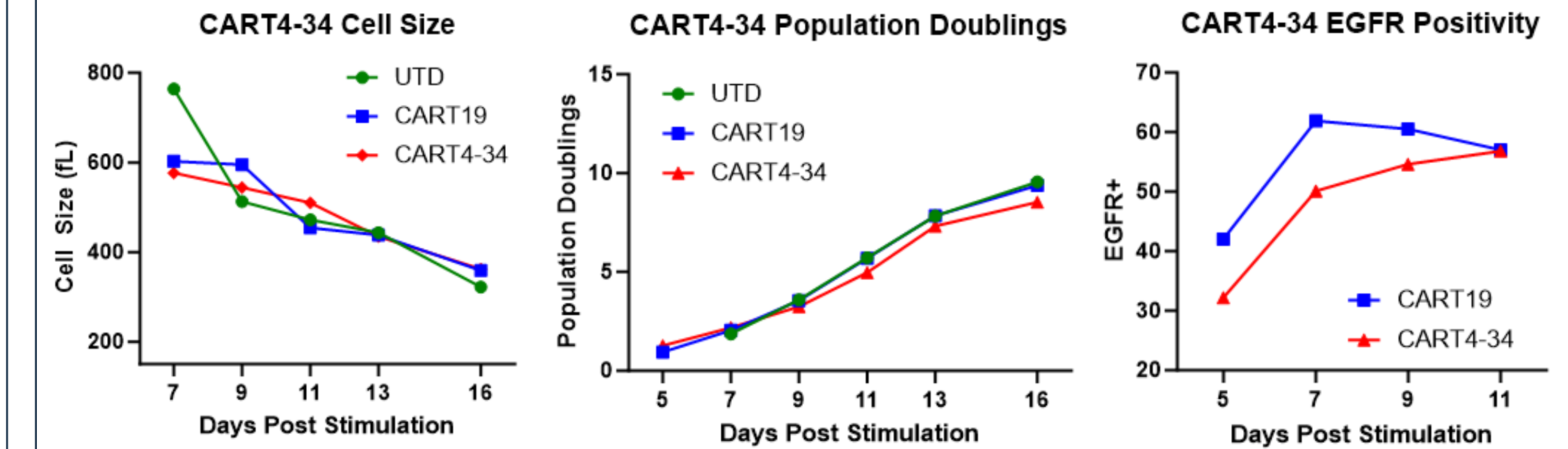


**Figure VI.** Flow cytometry results showing EGFR positivity in each condition used to examine transduction efficiency in CART4-34 manufacturing. Conditions not treated with RetroNectin (RN) were compared to a control of 13.6% EGFR positivity and conditions treated with RN were compared to control of 18.7%.

- Flow cytometry results indicate that the combination of RetroNectin and Poloxamer 407 yield the highest transduction efficiency (35.6%).
- Based on these results, an expansion of CART4-34 was carried out for 16 days (**Figure VII**).

## Results: CART4-34 Expansion

### II. CART4-34 Expansions with RetroNectin and P407



**Figure VII.** CART4-34 cell size and population doublings observed throughout a 16-day expansion. CART4-34 was compared to CART19 and untransduced T cells (UTD). EGFR positivity for CART4-34 and CART19 was also recorded.

- Strong growth and high EGFR positivity values were maintained for the duration of the expansion, showing the effectiveness of RetroNectin and P407 in producing CAR T cells.

## Conclusion & Discussion

- CART4-34 cells manufactured using RetroNectin and P407 have demonstrated high transduction efficiency and strong performance in long-term expansions.
- It is hypothesized that the observed improvements in transduction efficiency are caused by a combination of the close physical proximity of CAR4-34 construct and T cells facilitated by RetroNectin along with the nonionic surfactant properties of P407. Both T cells and lentivirus particles have a negative surface charge, so P407 could improve transduction efficiency by reducing repulsion effects.
- Further investigation is required to validate the use of transduction efficiency boosters in creating human CART4-34 cells targeting DLBCL *in vivo*. For example, human tumor xenograft models in mice will be used in the future to evaluate CART4-34.

## Acknowledgments & References

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